

TRANSFER FLOW EQUIPMENT

CNC BYSTRONIC® FIBER LASER

- Up to 6000 watts
- Maximum gauge steel: .625"
- Maximum sheet size: 60" x 120"
- Steel, stainless steel, aluminum
- Automatic material stacker

CNC PRESS BRAKES

- Three CNC press brakes
- Capabilities up to .25"
- · Up to 10 ft. in length
- Steel, stainless steel, aluminum

CNC VERTICAL MILL

- Maximum size: 40" x 20" x 25"
- Tolerance up to ±0.005"
- Precision up to ± 0.0002"

TUBE BENDING

- · CNC tube bender
- 2" capacity and/or 1/8" wall
- Round and square tubing

BAND SAWS

- High-speed horizontal saw
- Vertical band saw

ROBOT WELDERS

- Five Lincoln® robotic welders
- Maximum size: 160" maximum capacity work area
- Steel, stainless steel, aluminum

MANUAL WELDING

- Five TIG welders
- 15 MIG welders
- Four stud welders
- Steel, stainless steel, aluminum

HAAS DS30Y

- CNC lathe with live tooling
- Maximum: 10" diameter
- Bar feeder with robot
- Maximum cutting diameter: 13.75"
- Dual spindle

ENDFORMER

- 2" max diameter
- 6" stroke max
- SAE and quick connect forming
- |1231 and |2044 beads
- Upforming and downforming capabilities

POWDER COATING

- Custom formulated black PPG hybrid powder
- Polyester based and TGIC-free
- 400' capacity conveyor & infrared curing oven
- Maximum size: 66" x 144" x 42"

ON-SITE ENGINEERS

- Twelve engineers with academic degrees
- Our engineering team consists of Mechanical, Mechatronics, and Manufacturing Engineers

COMPANY INFORMATION

- Locations in Chico, California and Algood, Tennessee
- Over 100,000 sq. ft. of manufacturing space
- Founded in 1983
- Over 90+ employees



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